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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/652,197	08/31/2000	Ronald A. Modesto	00AB143	4226	
75	90 03/01/2002				
Attention John J Horn			EXAMINER		
Rockwell Automation			LAU, TUNG S		
Patent Dept / 704P Floor 8 T-29					
1201 South Second Street Milwaukee, WI 53204			ART UNIT	PAPER NUMBER	
			2863	2863	
		DATE MAILED: 03/01/2002			

Please find below and/or attached an Office communication concerning this application or proceeding.

;	Application No.	Applicant(s)				
· · ·						
Office Action Summary	09/652,197	MODESTO ET AL.				
Office Action Summary	Examiner	Art Unit				
The MAILING DATE of this communicati	Tung S Lau	2863				
Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). Status						
1) Responsive to communication(s) filed o	on <u>31 August 2000</u> .					
2a) This action is FINAL . 2b)	☐ This action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4)⊠ Claim(s) <u>1-31</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-31</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or election requirement.						
Application Papers						
9) The specification is objected to by the Examiner.						
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action. 12) The oath or declaration is objected to by the Examiner.						
Priority under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a) All b) Some * c) None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
 Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).						
 a) ☐ The translation of the foreign language provisional application has been received. 15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121. 						
Attachment(s)						
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-93) Information Disclosure Statement(s) (PTO-1449) Paper 	948) 5) Notice	ew Summary (PTO-413) Paper No(s) e of Informal Patent Application (PTO-152)				

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Art Unit: 2863

DETAILED ACTION

Double Patenting

The nonstatutory double patenting rejection is based on a judicially created 1. doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See In re Goodman, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); In re Longi, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); In re Van Ornum, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); In re Vogel, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and, In re Thorington, 418 F.2d 528, 163 USPQ 644 (CCPA 1969). A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b). Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

Claims 1-31 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-32 of copending Application No. 09/652236 in view of Narushima et al.

Claims 1-32 of co-pending application 09/652236 claim a press, measurement device and controller.

Kuroyone teaches the use of a rail (col. 31, lines 11-20) and servo control (col.6, lines 1-26), Narushima teaches the use of an upper die sector(col.71-72, lines 64-24). It would have been obvious to modify the instant claims to have the rail, servo control and upper die taught by Kuroyone and Narushima in order to allow easy part manufacturing.

This is a <u>provisional</u> obviousness-type double patenting rejection.

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Claim Rejections - 35 USC § 103

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- a. Claims 1-31 are rejected under 35 U.S.C. 103 (a) as being unpatentable over Kuroyone (US patent 5,464,424) in view of Takahashi et al. (US patent 5,299,351), Koseko et al. (U.S. Patent 5,603,871) and Narushima et al (U.S. Patent 6,341,516)

Kuroyone discloses a measurement system: Press die machine, sensors to measures die (col. 12-13, lines 65-50), press controller (col. 13, lines 66), punch press type (col. 3, lines 4-13), sensor reading angle (fig. 14, 31-35), servo application (col.6, lines 1-26), use of a rail (col. 31, lines 11-20). Kuroyone does not disclose an analog proximity sensor, part reading while the part is in lower die or upper die section. The combination of Takahashi, Koseko and Narushima disclose an analog proximity sensor, same plane as the die (Takahashi col. 3-4, lines 59-2), part reading while the part is in lower die (Koseko col. 39, lines 35-45, fig. 34), upper die section (Narushima (col.71-72, lines 64-24). It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify Kuroyone to have the measurement device taught by Takahashi, Koseko and Narushima to do a highly accurate measurement (Koseko col. 1, lines 25-27, col. 5, lines 20-31) to reject or accept the part in order for the machine to be more efficient.

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3. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tung S Lau whose telephone number is 703-305-3309. The examiner can normally be reached on M-F 7:30-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, John Hilten can be reached on 703-308-0719. The Fax number for the organization where this application or proceeding is assigned are 703-308-5841 for regular communications and 703-308-5841 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0956.

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February 26, 2002

JOHN S. HILTEN
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 2800